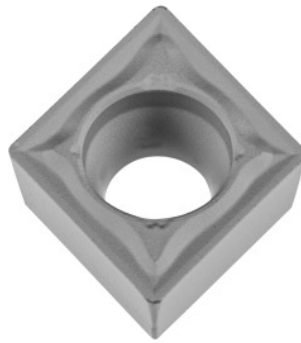


**Indexable insert for turning CCMT 09T304, for medium machining, Grade: HBT020****Order data**

Order number	260211 HBT020
GTIN	4062406256999
Item class	22D

**Technical description**

Chip breaker	PM
Coating	TiCN
Number of changes/inserts	2
ISO code indexable insert	CCMT 09T304
Cutting speed $v_c$ main application	100 - 280 m/min
Cutting depth $a_p$	0.5 - 2.5 mm
Feed $f$	0.12 - 0.3 mm/rev.
Main application	P
Cutting conditions	slightly interrupted
Corner radius	0.4 mm

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Grade	HBT020
Type of product	Indexable insert for turning